



## 1. PRODUCT NAME

**CORRA-MAX  
BWM354**

## 2. MANUFACTURER

ATAS INTERNATIONAL, INC.  
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## 3. PRODUCT DESCRIPTION

### Basic Uses:

Corra-Max is an economical, 1 15/16" high deep corrugated product with excellent performance characteristics. This panel can be installed vertically or horizontally on walls and used for limited roofing applications.

### Composition & Materials:

**Standard Offerings:** The Corra-Max panel is roll-formed from .032, .040 and .050 aluminum; 24 gauge metallic coated steel; or 24 gauge 55% Al-Zn alloy coated steel with acrylic coating.

**Special Offerings:** 18, 20, 22 gauge metallic coated steel; 20, 22 gauge 55% Al-Zn alloy coated steel with acrylic coating; 1.0 mm zinc & 16, 20 oz. copper may be specified, subject to minimum quantities and lead time.

### Sizes:

Corra-Max panels are 35 7/16" wide (nominal) with a 39 7/16" wide net coverage area. Panel lengths are cut to customer specifications, with a minimum of 6'-0" minimum and a maximum of 39'-0".

### Colors & Finishes:

A choice of over 40 stock colors is available in a 70% PVDF finish. (Request color chart or chips). Custom colors available. An anodized finish is available in Clear Satin, Dark Bronze, LA Extra Dark Bronze, and BlackMatt. Texture may be smooth or stucco embossed. Perforations are available.

## 4. TECHNICAL DATA

**70% PVDF based finishes tested by paint supplier for:**

- Dry Film Thickness: ASTM D 1005, ASTM D 1400, ASTM D 4138 or ASTM D 5796
- Specular Gloss: ASTM D 523
- Pencil Hardness: ASTM D 3363
- T-Bend Flexibility: ASTM D 4145
- Mandrel Bend Flexibility: ASTM D 522
- Impact Resistance: ASTM D 2794
- Adhesion: ASTM D 3359
- Water Immersion Resistance: ASTM D 870

- Abrasion Resistance: ASTM D 968
- Acid Resistance: ASTM D 1308
- Acid Rain Resistance (Kesternich): ASTM G 87 or DIN 50018
- Salt Spray: ASTM B 117
- Cyclic Salt Spray: ASTM D 5894 and ASTM D 5487
- Humidity Resistance: ASTM D 2247
- Accelerated Weathering: ASTM D 822 and ASTM G 155, ASTM G 151 or ASTM G 153
- Color Retention, Florida Exposure: ASTM D 2244
- Chalking Resistance: ASTM D 4214
- Cleveland Condensing Cabinet: ASTM D 4585
- Cure Test, MEK Resistance: ASTM D 5402
- Alkali Resistance, Sodium Hydroxide: ASTM D 1308, Procedure 7.2
- Flame Spread Rating: ASTM E 84
- Organic coatings meet requirements of AAMA 2605 when applied to aluminum.

### Panel testing/ratings:

- Galvanized Steel: ASTM A 653
- 55% Al-Zn alloy Coated Steel: ASTM A 792
- Aluminum: ASTM B 209
- Coil Coating: ASTM A 755
- Load Tables available upon request.

## 5. INSTALLATION

Installation is with direct fastening methods. When used in roofing applications special practices and restrictions apply. Recommended minimum slope is 3:12. Installation details and hands-on training via seminars are available through ATAS. Visit [www.atas.com](http://www.atas.com) for more information.

## 6. AVAILABILITY & COST

### Availability:

The Corra-Max panel is available through ATAS product distributors. A complete line of related components and trim accessories is available to

complete the roof or wall system. In addition, a complete line of rainware and perimeter roof edge trims can be supplied by ATAS to complement the project. Flat sheet and/or coil stock is available in matching color for fabrication of related components by the installing contractor.

### Cost:

Contact ATAS product distributors for current pricing.

## 7. WARRANTY

Products coated with a fluoropolymer, 70% PVDF finish carry a limited warranty against chalking and fading.

## 8. MAINTENANCE

The Corra-Max panel requires minimal maintenance. Surface residue may be easily removed by conventional cleaning methods. For painted products, minor scratches should be touched up with a matching paint, available from the manufacturer.

## 9. TECHNICAL SERVICES

Complete technical information and literature are available at [www.atas.com](http://www.atas.com). ATAS will assist with design ideas and shop drawings.

## 10. FILING SYSTEM

- [www.atas.com](http://www.atas.com)
- Additional product information is available from the manufacturer upon request.

